

ABM/ABX Series

Mini Vacuum Generator



METAL SHEET



PACKAGING



PLASTIC

Features

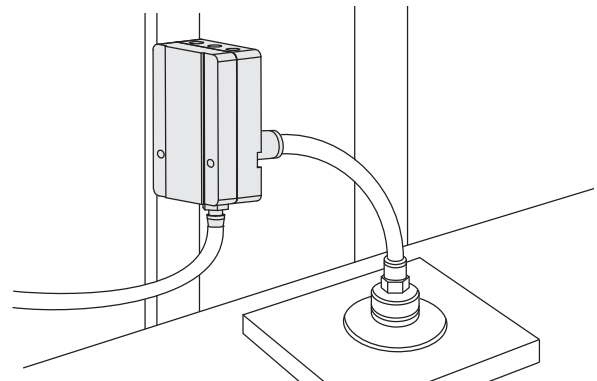
- ◇ Energy-efficient nozzle design
- ◇ Small size, light weight, can be connected with suction cup directly
- ◇ There are a variety of air port specifications (A,NA ,B,NB,C,NC)
- ◇ Built-in silencer and external silencer are optional

Advantages

- ◇ It can produce more vacuum flow in the condition of less air consumption
- ◇ For the occasions with limited installation space and weight
- ◇ Suitable port connection specifications can be selected according to the on-site requirements
- ◇ It can meet different requirements of vacuum flow in different working conditions
- ◇ Reduce product noise greatly

Applications

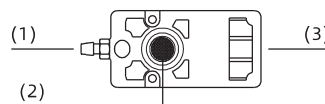
- ◇ Universal vacuum generator, widely used in all kinds of vacuum systems
- ◇ Suitable for metal plate handling, packaging machinery, injection molding and industrial robot technology field



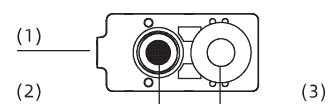
Structure

- ◇ (1) Air supply port
- ◇ (2) Vacuum port
- ◇ (3) Exhaust port
- ◇ (4) Vacuum filter
- ◇ (5) Silencer

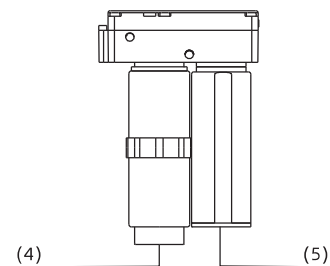
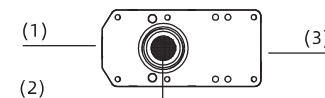
A NA type



C NC type



B NB type



Vacuum Generator

AZK

AZX

AZD

AGS

AGB

AGP

AGX

AGE

ABM/ABX

ABM/ABX
Combined Type

AMC

AM/AL/AH

AM/AL
Combined Type

AMD

AZW

AZR

ABT

ABP

ABQ

AEVC

AZL

AZH

AZU

ACV

ASBP

ALS

ACP

ACPF

ACPS

APB

ABM/ABX Series

Mini Vacuum Generator



How to order

ABM 10 - B - F

① ② ③ ④

① Series	② Specification	③ Port connection	④ Sealing
ABM - Universal type (-85kPa)	5	A NA	Nil - Default, NBR
ABX - High vacuum level type (-92kPa)	10	B NB	F - Fluorine rubber
	20	C NC	E - EPDM
	30	(Refer to table1)	

Port connection table1

Port connection	Air supply port	Vacuum port	Exhaust port	Applicable vacuum generator
A	M5-φ6	G1/8	Internal silencer	ABM5、10 ABX5、10
NA	M5-φ6	NPSF1/8	Internal silencer	ABM5、10 ABX5、10
B	G1/8	G3/8	Internal silencer	ABM5、10、20、30 ABX5、10、20、30
NB	NPSF1/8	NPSF3/8	Internal silencer	ABM5、10、20、30 ABX5、10、20、30
C	G1/8	G3/8	External silencer	ABM5、10、20、30 ABX5、10、20、30
NC	NPSF1/8	NPSF3/8	External silencer	ABM5、10、20、30 ABX5、10、20、30

Selection - ABM

Model/ Specification	A	NA	B	NB	C	NC
ABM5-□	ABM5-A	ABM5-NA	ABM5-B	ABM5-NB	ABM5-C	ABM5-NC
ABM10-□	ABM10-A	ABM10-NA	ABM10-B	ABM10-NB	ABM10-C	ABM10-NC
ABM20-□	-	-	ABM20-B	ABM20-NB	ABM20-C	ABM20-NC
ABM30-□	-	-	ABM30-B	ABM30-NB	ABM30-C	ABM30-NC

Selection - ABX

Model/ Specification	A	NA	B	NB	C	NC
ABX5-□	ABX5-A	ABX5-NA	ABX5-B	ABX5-NB	ABX5-C	ABX5-NC
ABX10-□	ABX10-A	ABX10-NA	ABX10-B	ABX10-NB	ABX10-C	ABX10-NC
ABX20-□	-	-	ABX20-B	ABX20-NB	ABX20-C	ABX20-NC
ABX30-□	-	-	ABX30-B	ABX30-NB	ABX30-C	ABX30-NC

ABM/ABX Series

Mini Vacuum Generator



Technical parameters - ABM

Model	Air supply pressure range bar	Max. vacuum level -kPa	Max. vacuum flow NL/min	Air consumption NL/min	Noise level dB(A)	Working temperature °C	Recommended hose dia. mm	
							Air supply port P	Vacuum port V
ABM5	4.5~6.0	85	35~37	12~20	50~65	-20~80	φ6	φ8
ABM10	4.5~6.0	85	70~75	28~42	55~68	-20~80	φ6	φ10
ABM20	4.5~6.0	85	141~150	55~85	60~68	-20~80	φ8	φ12
ABM30	4.5~6.0	85	175~220	87~125	60~68	-20~80	φ10	φ12

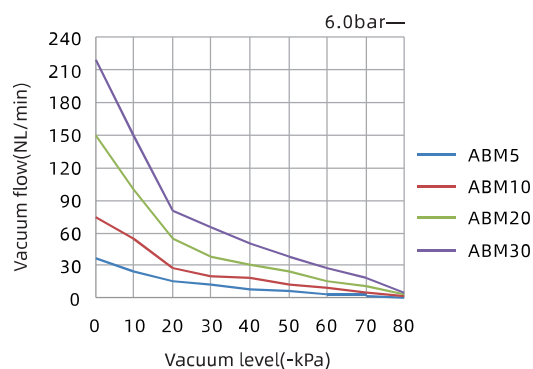
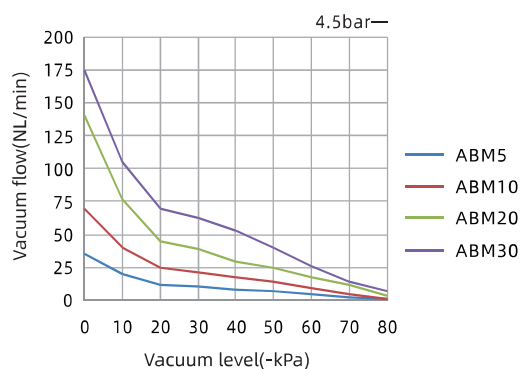
Technical parameters - ABX

Model	Air supply pressure range bar	Max. vacuum level -kPa	Max. vacuum flow NL/min	Air consumption NL/min	Noise level dB(A)	Working temperature °C	Recommended hose dia. mm	
							Air supply port P	Vacuum port V
ABX5	4.5~6.0	92	30~32	18~22	50~65	-20~80	φ6	φ8
ABX10	4.5~6.0	92	52~63	31~40	55~68	-20~80	φ6	φ10
ABX20	4.5~6.0	92	110~125	79~89	60~69	-20~80	φ8	φ12
ABX30	4.5~6.0	92	180~185	128~137	60~69	-20~80	φ10	φ12

◇ Note: Max. air supply pressure is 7.0 bar

Vacuum flow(NL/min) at different vacuum levels(-kPa)

Model	Air supply pressure bar	Air consumption NL/min	Vacuum level(-kPa)										Max. vacuum level -kPa
			0	10	20	30	40	50	60	70	80		
ABM5	4.5	12	35.0	20.5	12.0	10.5	8.5	6.5	4.5	2.5	0.8	85	
ABM10	4.5	28	70.0	40.5	25.0	21.0	18.0	14.0	9.5	5.0	1.3	85	
ABM20	4.5	55	141.0	77.0	45.0	39.5	29.5	25.0	17.5	12.0	3.0	85	
ABM30	4.5	87	175.0	105.0	70.0	63.0	53.0	40.0	26.0	14.0	6.5	85	
ABM5	6.0	20	37.0	25.0	15.5	12.0	8.0	6.0	4.0	2.7	0.6	85	
ABM10	6.0	42	75.0	55.0	27.0	20.0	18.0	12.0	9.0	5.0	2.0	85	
ABM20	6.0	85	150.0	100.0	55.0	38.0	30.0	24.0	16.0	11.0	3.2	85	
ABM30	6.0	125	220.0	150.0	81.0	65.0	50.0	38.0	27.0	18.0	5.0	85	



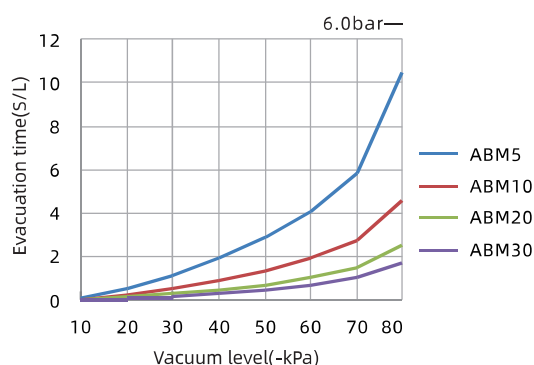
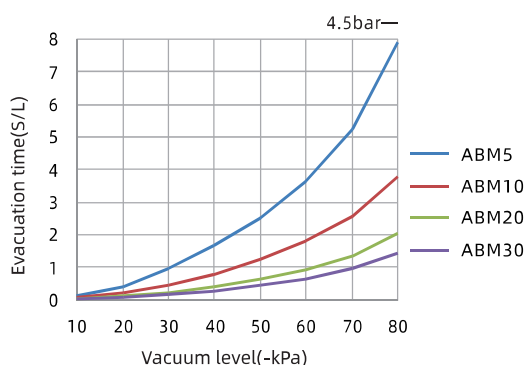
ABM/ABX Series

Mini Vacuum Generator



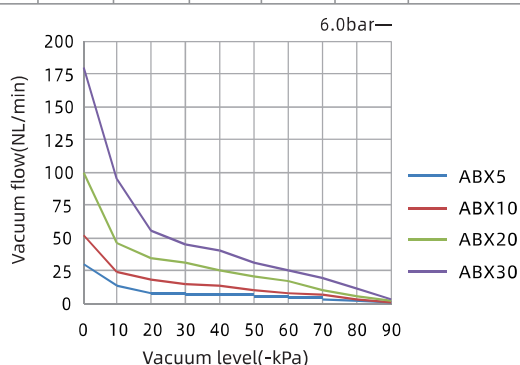
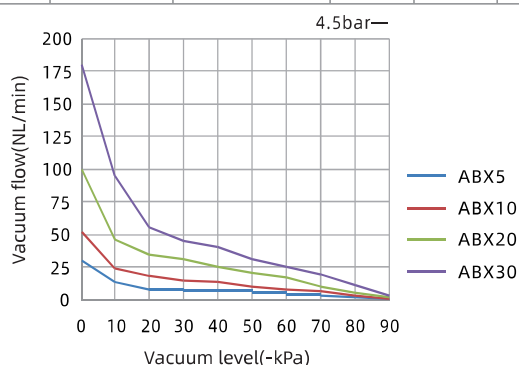
Evacuation time(s/L) to reach different vacuum levels(-kPa)

Model	Air supply pressure bar	Air consumption NL/min	10	20	30	40	50	60	70	80	Max. vacuum level -kPa
ABM5	4.5	12	0.11	0.42	0.95	1.66	2.50	3.65	5.25	7.89	85
ABM10	4.5	28	0.08	0.20	0.44	0.80	1.24	1.80	2.55	3.80	85
ABM20	4.5	55	0.04	0.12	0.23	0.41	0.65	0.93	1.33	2.03	85
ABM30	4.5	87	0.03	0.09	0.16	0.27	0.43	0.66	0.95	1.43	85
ABM5	6.0	20	0.13	0.51	1.15	1.93	2.87	4.09	5.84	10.46	85
ABM10	6.0	42	0.03	0.23	0.53	0.92	1.37	1.95	2.77	4.62	85
ABM20	6.0	85	0.02	0.15	0.28	0.46	0.71	1.02	1.48	2.55	85
ABM30	6.0	125	0.02	0.08	0.14	0.31	0.49	0.69	1.02	1.75	85



Vacuum flow(NL/min) at different vacuum levels(-kPa)

Model	Air supply pressure bar	Air consumption NL/min	0	10	20	30	40	50	60	70	80	90	Max. vacuum level -kPa
ABX5	4.5	18	30.0	13.0	7.5	7.0	6.0	5.0	4.0	3.2	1.8	0.4	92
ABX10	4.5	31	52.0	24.0	18.0	15.0	13.0	10.5	8.0	6.0	2.5	0.8	92
ABX20	4.5	79	100.0	46.0	34.0	30.5	25.0	21.0	17.0	10.5	5.0	1.6	92
ABX30	5.0	128	180.0	95.0	55.0	45.5	40.5	30.5	25.0	19.0	11.5	3.0	92
ABX5	6.0	22	32.0	20.0	8.5	7.5	6.0	5.0	4.0	3.0	1.5	0.15	92
ABX10	6.0	40	63.0	36.0	18.0	16.0	12.5	10.5	8.5	6.0	3.5	0.5	92
ABX20	6.0	89	125.0	73.0	35.0	30.0	25.0	22.0	18.0	12.0	7.0	0.9	92
ABX30	6.0	137	185.0	103.0	51.0	46.0	38.0	31.0	25.0	19.0	12.0	1.8	92



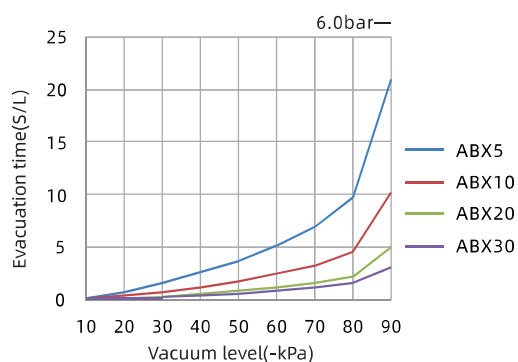
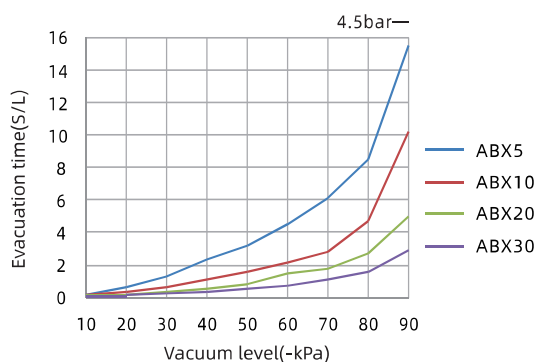
ABM/ABX Series

Mini Vacuum Generator

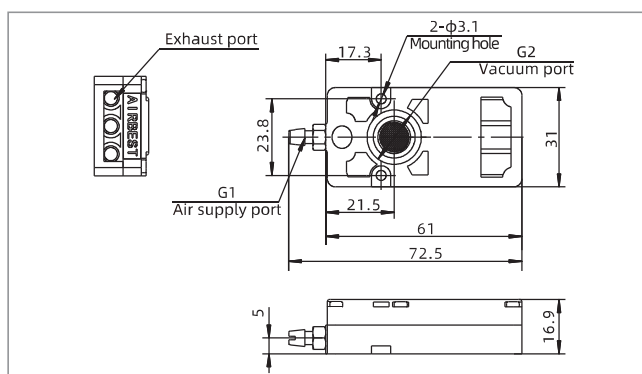


Evacuation time(s/L) to reach different vacuum levels(-kPa)

Model	Air supply pressure bar	Air consumption NL/min	10	20	30	40	50	60	70	80	90	Max. vacuum level -kPa
ABX5	4.5	18	0.13	0.60	1.26	2.30	3.20	4.50	6.15	8.50	15.50	92
ABX10	4.5	31	0.11	0.30	0.65	1.10	1.55	2.15	2.85	4.70	10.20	92
ABX20	4.5	79	0.09	0.16	0.32	0.55	0.80	1.50	1.80	2.70	5.00	92
ABX30	5.0	128	0.06	0.12	0.23	0.36	0.53	0.76	1.10	1.60	2.90	92
ABX5	6.0	22	0.15	0.71	1.52	2.54	3.72	5.12	6.95	9.70	21.00	92
ABX10	6.0	40	0.09	0.32	0.71	1.18	1.74	2.40	3.26	4.55	10.20	92
ABX20	6.0	89	0.05	0.15	0.31	0.52	0.77	1.08	1.54	2.15	4.92	92
ABX30	6.0	137	0.03	0.13	0.23	0.38	0.58	0.82	1.11	1.54	3.00	92



Dimensions(mm)



ABM5-A/NA ABM10-A/NA
 ABX5-A/NA ABX10-A/NA

Model/size	G1	G2	Weight g
ABM/ABX5-A	φ6	G1/8	58
ABM/ABX5-NA	φ6	NPSF1/8	58
ABM/ABX10-A	φ6	G1/8	59
ABM/ABX10-NA	φ6	NPSF1/8	59

Vacuum Generator

AZK

AZX

AZD

AGS

AGB

AGP

AGX

AGE

ABM/ABX

ABM/ABX Combined Type

AMC

AM/AL/AH

AM/AL Combined Type

AMD

AZW

AZR

ABT

ABP

ABQ

AEVC

AZL

AZH

AZU

ACV

ASBP

ALS

ACP

ACPF

ACPS

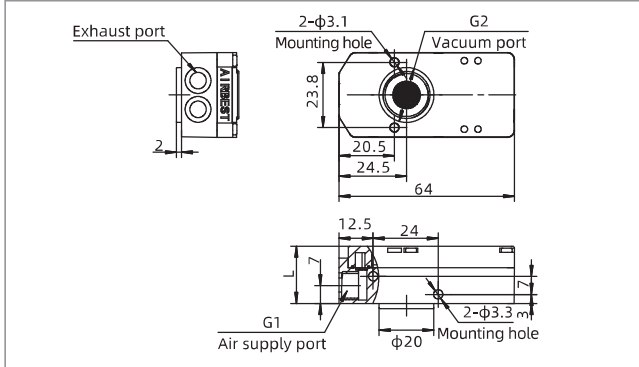
APB

ABM/ABX Series

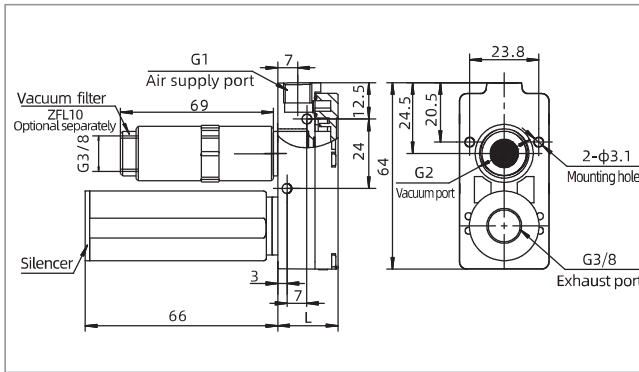
Mini Vacuum Generator



Dimensions(mm)



ABM(5-30)-B/NB ABX(5-30)-B/NB

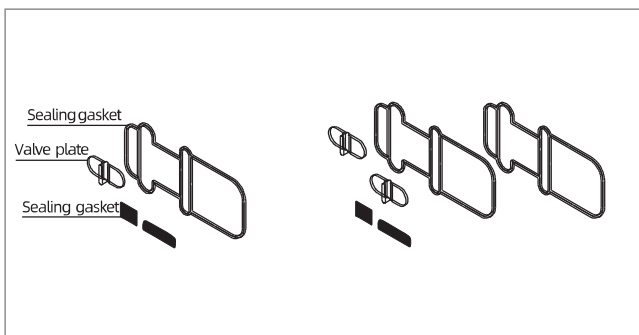


ABM(5-30)-C/NC ABX(5-30)-C/NC

Model/size	G1	G2	L	Weight g
ABM/ABX5-B	G1/8	G3/8	20.7	64
ABM/ABX5-NB	NPSF1/8	NPSF3/8	20.7	64
ABM/ABX10-B	G1/8	G3/8	20.7	64
ABM/ABX10-NB	NPSF1/8	NPSF3/8	20.7	64
ABM/ABX20-B	G1/8	G3/8	28	77
ABM/ABX20-NB	NPSF1/8	NPSF3/8	28	77
ABM/ABX30-B	G1/8	G3/8	35	89
ABM/ABX30-NB	NPSF1/8	NPSF3/8	35	89

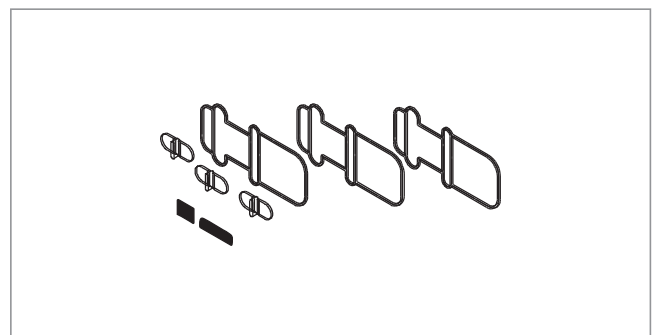
Model/size	G1	G2	L	Weight g
ABM/ABX5-C	G1/8	G3/8	20.7	84
ABM/ABX5-NC	NPSF1/8	NPSF3/8	20.7	84
ABM/ABX10-C	G1/8	G3/8	20.7	87
ABM/ABX10-NC	NPSF1/8	NPSF3/8	20.7	87
ABM/ABX20-C	G1/8	G3/8	28	100
ABM/ABX20-NC	NPSF1/8	NPSF3/8	28	100
ABM/ABX30-C	G1/8	G3/8	35	112
ABM/ABX30-NC	NPSF1/8	NPSF3/8	35	112

Repair kits



ABM10-PK

ABM20-PK



ABM30-PK

Item	Sealing kits model			Model	Applicable vacuum generator
	NBR	F	E		
Sealing kits	ABM10-PK	ABM10-F-PK	ABM10-E-PK	-	ABM/ABX(5-10)
Sealing kits	ABM20-PK	ABM20-F-PK	ABM20-E-PK	-	ABM/ABX20
Sealing kits	ABM30-PK	ABM30-F-PK	ABM30-E-PK	-	ABM/ABX30
Vacuum filter	-	-	-	ZFL10	ABM/ABX(5-30)-B,NB,C,NC
Silencer	-	-	-	ZSA-G3M	ABM/ABX(5-30)-C,NC